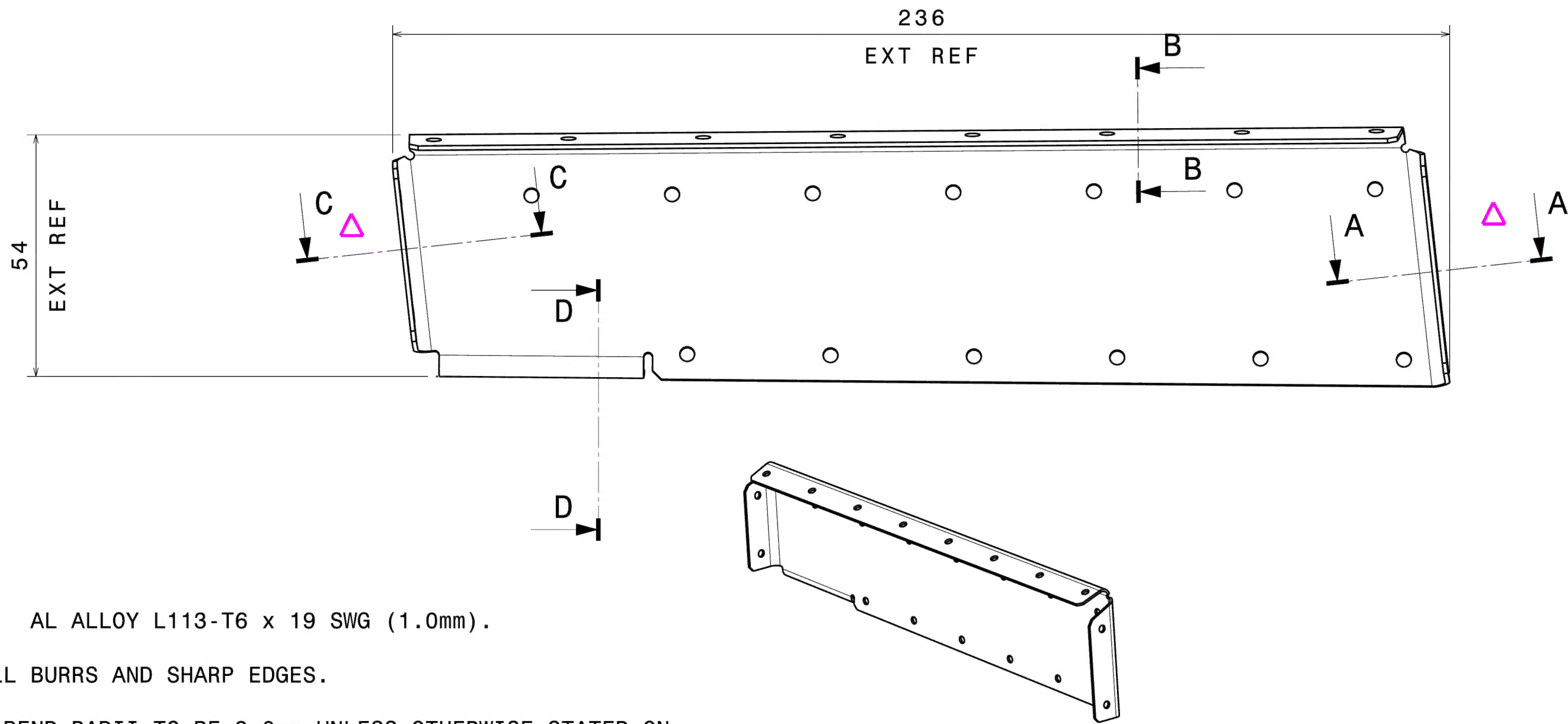
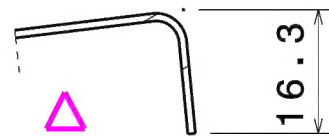


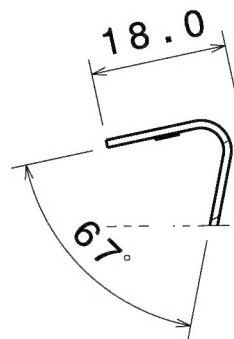
FLAT PATTERN



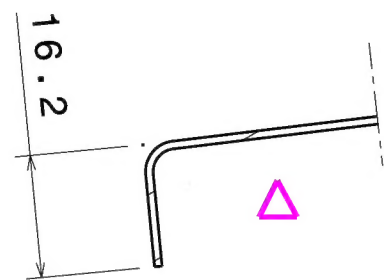
ISO VIEW



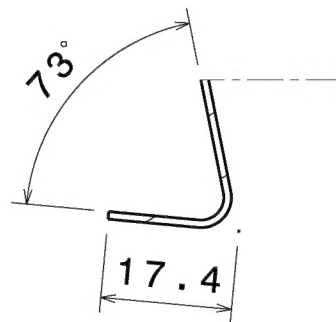
SECTION VIEW A-A



SECTION VIEW B-B



SECTION VIEW C-C





SECTION VIEW D-D

NOTES

1. MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
2. REMOVE ALL BURRS AND SHARP EDGES.
3. INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED ON THE DRAWING.
4. UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES: ± 0.34
5. FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
6. PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
7. ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.

QB21885 - AS DRAWN
QB21901 - OPP HAND

REF	DRAWING NUMBER	QTY	DESCRIPTION	MATERIAL/REMARKS
01	QD3088-133	A/R	PRIMER	
02	QD3088-134	A/R	ACTIVATOR	
03	QD3088-135	A/R	THINNERS	

<div>© 2014 PALL EUROPE LTD</div> <div>This document may contain confidential technical data, including trade secrets proprietary to Pall Europe LTD. The document, design rights and all other disclosures in this document are the property of Pall Europe LTD. Unauthorised use, copying, distribution to third parties, manufacture, or reproduction in whole or in part is prohibited.</div> <div>PALL EUROPE LTD</div>	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETRES		THIRD ANGLE PROJECTION 	DRG PER ASME Y14.5M-1994 OR BS 8888	APPROVALS		DATE		 Pall Corporation					
	TOLERANCES ARE:				DRAWN BY	B MITCHEM	25 SEP 2014	PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND						
					DRG CHCK	T CLARK	25 SEP 2014							
					PROJ ENG			TITLE						
	DECIMALS		ANGLES		APPLICATION			MFG ENGR			DIVIDER FLOW			
	X. ± 1.0		± 0.5 DEG		NEXT ASSY			TECH APRL						
	.X ± 0.5													
	.XX ± 0.25													
	.XXX ± -													
	SURFACE FINISH		3.2/		USED ON			DSGN APRL		25 SEP 2014	SIZE	CAGE CODE	DRG NO	ISS
DO NOT SCALE DRAWING				QB05043			DSGN APRL		E C BULA	A2.	U0088	QB21885/QB21901	P3Y	
							CONTRACT NO			SCALE	1:1	WEIGHT	SHEET A OF A	

ZONE	ISS	DESCRIPTION	DATE		APPROVALS
C7, C3, C2, E2, F6	P3Y	ALIGNED SECTION VIEWS TO BE PERPENDICULAR TO THE EDGE. ADDED HOLES ON TOP FLANGE. ECR R42277 INCORPORATED.	30 OCT 2014	MODIFIED:	B MITCHEM
		CHANGE CODE: PE	26 AUG 2015	DRG CHCK:	T CLARK
				PROJ ENG:	
				MFG ENGR:	
				TECH APRL:	
				DSGN APRL:	
			27 AUG 2015	DSGN APRL:	A G BUTCHER